



KONTAKTLIM 31

TECHNICAL DATASHEET

Version: 2017-11-21

PRODUCT DESCRIPTION

Bostik Kontaklim 31 is a waterborne, thixotropic contact adhesive based on synthetic rubber. It is neither flammable nor hazardous.

AREA OF USAGE

Bostik Kontaklim 31 can be used for various types of material, e.g. PVC based floor- and wall-materials, cork and laminate, styrene foam, leather, textile, board, wood, metal, concrete etc.

WORKING INSTRUCTION

Many manufacturers describe in detail how to treat their materials before gluing. Follow these instructions carefully. The instructions below apply to the gluing itself. Preparations The material must be clean and free from dust and dirt. If smoothing is required, use waterproof putty. Adhesive and material must have a temperature of at least +18°C. 1. Spread the adhesive on both surfaces. It is very important that the adhesive is evenly applied in order to avoid long drying times. 2. Let the adhesive dry until the water has evaporated from the whole surface and does not stick when touched with a finger. Drying time at room temperature is 45-60 minutes. The time can be reduced through ventilation combined with gently heating. NB. Protect the glue film from dust during the drying time. 3. Put the surfaces together and press thoroughly. Ensure that The materials are properly aligned as the adhesive sticks directly. Assembly time: A few hours up to 1 day depending on temperature of the material and moisture in air.

SAFETY

For further information, please see material safety data sheet.

CONTACT US

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TECHNICAL DATA

Properties before application	
Type	Contact adhesive
Bonding agents	Dispersion of synthetic rubber and resins
Solvent	Water
Consistency	Thixotropic
Colour	White
Density	1.08
Dry solids content	53 ± 1% by weight
Covering	Normally 5-7 m ² /litre, depends on the surface
Dilution	Water. The adhesive should not be diluted
Flammability	No
Storage	1 year at +10°C to +20°C in unopened package
Application tools	Roller, fine-toothed spatula or brush
Cleaning	Wet adhesive: Water
Properties after application	
Colour	Semi-transparent in thin layers
Strength	Full strength normally within 7 days
Pull of strength	0.8 -1.2 MPa depending on material
Temperature resistance	Up to +80°C
Moisture resistance	Good. The bond may be affected by alkaline moisture.
Softener resistance	Good. Test of material is recommended.

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